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SAFETY PRECAUTIONS

The following safety precautions and advisories are used throughout this manual and are defined as follows.

* WARNING! *  
Disregarding this text could result in serious injury.

* CAUTION! *  
Disregarding this text could result in damage to the machine.

* NOTE! *  
- An advisory text to hint or help understanding.

BE SURE TO READ THE FOLLOWING

* WARNING! *  
Always turn OFF Mains AC power and unplugged the game, before opening or replacing any parts.

Always when unplugging the game from an electrical outlet, grasp the plug, not the line cord.

Always connect the Game Cabinet to grounded electrical outlet with a securely connected ground line.

Do Not install the Game Cabinet outdoors or in areas of high humidity, direct water contact, dust, high heat or extreme cold.

Do Not install the Game Cabinet in areas that would present an obstacle in case of an emergency, ie. near fire equipment or emergency exits.

* CAUTION! *  
Always use a Digital Multimeter, logic tester or oscilloscope for testing integrated circuit (IC) logic PC boards. The use of a continuity tester is not permitted.

Do Not Connect or disconnect any of the integrated circuit (IC) logic PC boards while the power is ON.

Do Not use any fuse that does not meet the specified rating.

Do Not Subject the game cabinet to extreme temperature variations. Reliability of electrical components deteriorates rapidly over 60 °C.
MACHINE INSTALLATION and INSPECTION

When installing and inspecting “Feeding Time”, be very careful of the following points and pay attention to ensure that the players can enjoy the game safely.

- “Feeding Time” is shipped from the factory in separate parts and requires assembling. Please refer to the separate Feeding Time Assembly Manual for details.

- Be sure to turn the power OFF before working on the machine.

* WARNING! *
Always Turn OFF mains power before removing safety covers and refit all safety covers when work is completed.

- Make sure the power cord is not exposed on the surface (floor, ground, etc.) where people walk through.

- Always make complete connections for the integrated circuit (IC) logic PC Boards and other connectors. Insufficient insertion can damage the electrical components.

* CAUTION! *
Before switching the machine on be sure to check that it has been set on the correct voltage for your area!
Refer to the mains voltage adjustment section of this manual. Machines are normally shipped on 220V AC unless otherwise specified.

- Only qualified personnel should inspect or test the integrated circuit (IC) logic PC Boards.

- If any integrated circuit (IC) logic PC Boards should need servicing. Please contact the nearest LAI GAMES distributor. (Refer to the back page of this manual)
INTRODUCTION

CONGRATULATIONS! You have just bought the “Feeding Time”, another exciting ball throwing game from LAI Games. “Feeding Time” features a remarkable game cabinet design with colorful graphics and five stunning animal head models on the playfield. This game offers a simple but exciting game play with the chance to collect double points each time you play. Undoubtedly, “Feeding Time” will make an exciting ticket redemption game to any location, on or off site.

I hope you take the time to read this manual and learn about the many other features and user-friendly adjustments that can be made to “fine-tune” the game for maximum earning potential.

DESCRIPTION

- The “Feeding Time” is a one player, ticket redemption game, where players attempt to throw as many balls as they can into the animals’ mouth to collect points. The more points they collect, the more tickets they won.

PACKAGING

- At delivery, the machine should arrive in good condition. To move the packaged machine for transport or placement, use a forklift and take care not to hit the package or stack heavy objects on top, as this may cause damage to the machine.

* NOTE! *

- Feeding Time is shipped from the factory in separate parts and requires assembling. Please refer to the separate Feeding Time Assembly Manual for details.

CONTENTS

- The “Feeding Time” cabinet
- Keys: 2 x coin door keys
  2 x front door keys
  2 x ticket door keys
- Operator’s manual
- Assembly Manual
- 300 Assorted color balls
- IEC Power Cord (In cash box)
- Accessories (In cash box)
SPECIFICATIONS

DIMENSIONS

- Weight: 203 kg (447.5 lb)
- Height: 2314 mm (91")
- Width: 864 mm (34")
- Length: 1855 mm (73")
- Power: Maximum 180 W – (220V @ 0.75A)(120V @ 1.5A)
  Average 100 W – (220V @ 0.45A)(120V @ 0.83A)

ELECTRIC SUPPLY

- The game has the option to operate on, 110V, 120V, 220V or 240V AC 50/60Hz single phase mains electric supply.
  The supply must be a three wire grounded supply.

* CAUTION! *

Before switching the machine on be sure to check that it has been set on the correct voltage for your area!

Please Refer to the mains voltage adjustment section of this manual. Machines are normally shipped on 220V AC unless otherwise specified.

LOCATION REQUIREMENTS

- Ambient temperature: between 5°C and 40°C.
- Ambient humidity: Low
- Ambient U.V. radiation: Very low
- Vibrations level: Low
FEEDING TIME ASSEMBLY Quick Guide

**Do’s and Don’ts** for Assembling *Feeding Time*

**Do** read the *Feeding Time* assembly manual as it will help you in the correct step by step order of assembly.

**Do** take note of what size bolts are used where when assembling *Feeding Time*.

**Do** make sure that all cables are free to move and not pinched or jammed under the playfield or other parts when assembling *Feeding Time*.

**Do** make sure that all earth point cables are connected when assembling both the Front Frames and Front Playfield Speaker Pods on *Feeding Time*.

**Don’t** forget to remove the *Feeding Time* cables from inside the game cabinet before bolting the front playfield in place.

**Don’t** forget after assembling *Feeding Time* to check and tighten all the bolts.

**Don’t** forget to check the voltage setting of *Feeding Time* is set to the mains voltage for your country before applying power.

**TIPS** for Assembling *Feeding Time*

- We recommend using two people when assembling *Feeding Time*. While one person is able to do most of the assembly, using two people will be much easier. A stepladder will also be very handy during assembly.

- We recommend that assembling *Feeding Time* is best done on a level and even surface. Adjust the rubber feet on the frames to align them for easier assembly.

- We recommend when assembling *Feeding Time* not tightening all the bolts until all major parts are fitted. This will allow the easy alignment of holes as the frame is not held rigid.

*NOTE*

*Feeding Time* uses *metric* size Nuts & Bolts throughout its construction.
FEEDING TIME ASSEMBLY INSTRUCTIONS

- The photograph below displays the parts and their names for you to refer to while assembling the “Feeding Time”. This will assist you in locating the parts more easily.

FRONT CABINET

REAR CABINET

REAR CABINET LEGS & BRACES

LEFT, RIGHT, FRONT barrier MESH, and top braces

TOP HEADER

MIDDLE CABINET
TOOLS REQUIRED FOR ASSEMBLY

♦ 1 x 4 mm Allen Key
♦ 1 x 3 mm Allen Key
♦ 1 x 150 mm Adjustable Spanner
♦ 1 x 13 mm Ring and Open end Spanner
♦ 1 x 10 mm Ring and Open end Spanner
♦ 1 x 8 mm Ring and Open end Spanner

One person is able to do most of the assembly, but using two people will be much easier. A stepladder/chair will also be very handy during assembly.

Unpack the machine and be sure to check that all parts are present. As a quick reference, refer to the parts displayed on the previous page.

STEP ONE: Attaching Rear Cabinet Legs.

Attach to the back of the Rear Cabinet the “H” Shaped Rear Feet Frame

Firmly bolt the Rear Feet frame onto the Rear Cabinet using the *four Black M6 x 60mm Knockdown bolts, four spring & flat washers and four M6 nuts supplied.

* Hardware found in Cashbox
STEP TWO: Attaching Front and Rear Cabinets.

* NOTE: This job is easiest using two people. One on each side to move the Rear Cabinet into place.

- Position the Rear Cabinet into Place and rest on “L” Bracket attached to Front Cabinet
- Bolt the two Cabinets together from underneath using the *two Silver M6 bolts, washers, spring washers and nuts* supplied.
- The *Silver M6 Knockdown center bolt* is inserted from the topside inside the ball run

* Hardware found in Cashbox
STEP THREE: Fitting Top to Rear Cabinet and Edge Cover Plates

- Attach the three halves of the Cabinet Edge Cover Plates to the machine using the *10 Silver M6 knockdown bolts and dome nuts supplied.

* NOTE: Place the “L” shaped bracket to the Outside Edge of the Cabinet to present a smooth edge.

* Hardware found in Cashbox
STEP FOUR: Ball Gate and Backboard Cabling.

- From the Rear Cabinet are two cables, one six way Molex plug for the Ball Gate and one twelve way Molex plug for the Timing and Lights. Plug these into the two corresponding Molex socket connectors from the Front Cabinet.

- Plug the fifteen way Molex plug running from the Back Board in to the fifteen way Molex from the Front Cabinet. Then push the connectors into the hole in the back of the Front Cabinet to protect them.

* NOTE: Don’t forget to connect the Single Green / Yellows EARTH wire from the Front Cabinet to the Back Board
STEP FIVE: Attaching the Left & Right Side Mesh.

- Align the mounting tabs of the Left & Right Side Mesh with the holes in the Rear Cabinet and tighten firmly use the *four Silver M6 Knockdown bolts, Washers and Dome Nuts* provided.

  * Hardware found in Cashbox

STEP SIX: Assembly Front Playfield

- Fit the Front Playfield between the two side mesh and bolt in place using the *four Silver M6 Allen Head bolt.*

  * Hardware found in Cashbox
STEP SEVEN: Attaching Front Barrier Mesh (Optional).

(Front barrier mesh is an optional can be use to cover the ball from bouncing to the control panel or leave it open without front barrier mesh highly recommended).

- Fit the Front Barrier Mesh between the two side mesh and bolt in place using the *four Silver M6 x 15mm Allen Head bolt, Spring and Flat Washers

* Hardware found in Cashbox

STEP EIGHT: Attaching the Backboard Cover.

* NOTE: It is faster with two people for this part of the assembly.

- On Backboard Connect the 4 way molex connector for Header Lamp, also connect the 15 way molex connector.

- Bolt the Backboard to the Rear Cabinet using the *four M6 x 15 mm bolts supplied

* Hardware found in Cashbox
STEP NINE: Attaching Top Header.

- Fit the Top Header between two side mesh and bolt in place using the
  *Eight Silver M6 x 15 mm Allen head bolt, flat Washers.

Hardware found in Cashbox

* NOTE: The Green / Yellow EARTH cable is attached to one of the Spotlight longer mounting screws using the extra nut provided.
ASSEMBLY IS NOW COMPLETED.
REFER TO FOLLOWING PAGE FOR PICTURE OF COMPLETED ASSEMBLY

NOTE!
BE SURE TO CHECK AND TIGHTEN ALL ASSEMBLY BOLTS!

![Image of the assembled Feeding Time arcade game](image-url)
HOW TO PLAY

THE PLAYER’S AIM IS TO COLLECT POINTS BY THROWING THE BALLS INTO THE ANIMALS’ MOUTH

- Insert coin(s) for credit.
- Press the Start button to start the game. The ball gate will open and balls will be released to the player.
- Throw as many balls as you can into the animals’ mouth in the amount of time given to collect points. Try to get the balls into the flashing animals’ mouth to get double points. For each ball that went into an animal’s mouth, players will get 5 points. For each ball that went into a flashing animal’s mouth, players will get 10 points.

* NOTE! *
The maximum number of points a player can collect per play is 999. When that value is reached in a play, the score will stop incrementing.

- When the time is up, the ball gate will close and tickets will be paid according to the points collected. The exact number of points per ticket is dependent on program settings P5.

* NOTE! *
Recommended: fit 12 balls per Game.
OPERATION

The “Feeding Time” has 6 operational modes: Attract mode, Play mode, Test Mode, Programmable Adjustments mode, Audits mode and Game History mode.

OPERATIONAL DIAGRAM

ATTRACT MODE
- The Attract mode provides a light and sound display, while the game is not being played. This feature is to attract potential customers to play the game. The attract mode sound can be turned on and off.

PLAY MODE
- The Feeding Time has two play modes. The Standard Coin Play mode, where a coin, or coins are inserted. Or Free Play where no coins are necessary.

COIN PLAY
- The Coin Play mode is entered from Attract mode, by inserting coins in any of the two coin slots on the front of the machine cabinet, then following the instructions in the “How to Play” section of this manual.

FREE PLAY
- The free play mode is entered from attract mode by holding the Service button for longer than five second, will be displayed on the 3-digit LED display.
- For a single free game, just press the Service button once. When issuing single free games in this manner, tickets will be dispensed as normal.
TEST MODE

The *Feeding Time* Test mode has *three test configurations* allowing you to test the function of the Sound, LED & Credit Displays, the Game Switches, all game lamps, and the ball gate. *(Refer to the Test Mode Diagram on next page).*

The Test mode is also used for Clearing Game Errors. If there is an active error, its code will be displayed. To try to clear the error code, press the red Test button once. The error can be bypass by quickly pressing the red Test button twice.

*NOTE!*  
- Entering Test Mode will CLEAR any CREDITS remaining in the game.
- If during test mode no ADJUSTMENTS or actions are made to the game for approximately four minutes, it will automatically RETURN to Attract Mode.
TEST MODE DIAGRAM

ATTACT MODE

PRESS TEST

PLAY MODE

SOUND, LAMPS & DISPLAY TEST

The Display counts, all lamps flash, and Sound is played.

PRESS TEST

0 0 0
1 1 1
9 9 9

SWITCH INPUT TEST

No INPUT is active

PRESS TEST

C - 0

TICKET notch is active

C - 1

SERVICE switch is active

C - 2

Target 4 sensor is active

C - 9

Target 5 sensor is active

C 1 0

RUN TEST

PRESS SERVICE

PRESS TEST

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BALL GATE TEST

- R01 = Opening the gate
- R02 = Closing the gate
SOUND, LAMPS & DISPLAY TEST

- **ENTER** The Sound, Lamp & Display test is entered from Attract mode by pressing the Test button once.

* NOTE! *
- If there is an active error displayed, press the red Test button once to try and clear the error.
- If the error code will not clear, it can be bypass by quickly pressing the red Test button twice.

**DURING THE TEST:**
- Game music will be played.
- The Time Indicator lamps will light on and off in sequence.
- The Credit display will count from 000 to 999 and then repeat.
- The target lamps will light on and off in sequence.
- The Start button lamps will flash on and off.

- **EXIT** The Sound, Lamp & Display test is exited by pressing the Test button. The next test will be switch test.

SWITCH TEST

- **ENTER** The Switch Test can be entered by pressing the Test button once while in the Sound, Light & display test or by pressing the Test button twice while in Attract mode, \( \text{C - X} \) will be displayed on the 3-digit display where „XX“ is a number representing the switch that is active.

**TESTING THE GAME SWITCHES**

All game switches have a code from C1 to C10 as tabled below. By activating any of the switches, their code will be displayed on the 3-digit display. If no switches are active then \( \text{C - 0} \) will be displayed.

<table>
<thead>
<tr>
<th>CODE</th>
<th>DISPLAY</th>
<th>SWITCH FUNCTION</th>
<th>SWITCH LOCATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>C0</td>
<td>( \text{C - 0} )</td>
<td>No Switch Active</td>
<td>-</td>
</tr>
<tr>
<td>C1</td>
<td>( \text{C - 1} )</td>
<td>Ticket Notch is Active</td>
<td>Ticket Door</td>
</tr>
<tr>
<td>C2</td>
<td>( \text{C - 2} )</td>
<td>Service Switch is Active</td>
<td>Service Bracket</td>
</tr>
<tr>
<td>C3</td>
<td>( \text{C - 3} )</td>
<td>Start button is Active</td>
<td>Player Control panel</td>
</tr>
<tr>
<td>C4</td>
<td>( \text{C - 4} )</td>
<td>Coin 1 Switch is Active</td>
<td>Coin Door</td>
</tr>
<tr>
<td>C5</td>
<td>( \text{C - 5} )</td>
<td>Ball Gate Switch is Active</td>
<td>Ball Gate</td>
</tr>
<tr>
<td>C6</td>
<td>( \text{C - 6} )</td>
<td>Target 1 sensor is Active</td>
<td>PELICAN</td>
</tr>
<tr>
<td>C7</td>
<td>( \text{C - 7} )</td>
<td>Target 2 sensor is Active</td>
<td>GORILLA</td>
</tr>
<tr>
<td>C8</td>
<td>( \text{C - 8} )</td>
<td>Target 3 sensor is Active</td>
<td>HIPPO</td>
</tr>
<tr>
<td>C9</td>
<td>( \text{C - 9} )</td>
<td>Target 4 sensor is Active</td>
<td>WHALE</td>
</tr>
<tr>
<td>C10</td>
<td>( \text{C - 10} )</td>
<td>Target 5 sensor is Active</td>
<td>CROCODILE</td>
</tr>
</tbody>
</table>

Normal condition for the game is \( \text{C - 0} \), no switches are active.

* NOTE! *
- Several switches can be simultaneously activated in Switch test. The display will then consecutively show their codes, indicating which switches are active. However, it is much easier to test the game switches individually.
**TICKET DISPENSER NOTCH**

The Ticket Notch Switch (C1) can be activated or deactivated from the Ticket Feed Button on the Ticket Dispenser PCB or by manually pushing the tickets from the ticket holder through the dispenser after pulling the ticket release rod upwards.

![Ticket Tensioning mechanism and Ticket release rod](image)

---

*NOTE!*  
- For more information on the servicing and testing the ticket please look at the Dispenser Reference guide.

---

**EXIT**  
The Switch Test is exited into Run Test Mode by pressing the Test Button once.
RUN TEST

■ ENTER  The Run Test can be entered by pressing the Test button once while in the Switch Test or by pressing the Test button three times while in Attract mode, [RUN] will be displayed on the 3-digit display.

■ SELECT The Service button is pressed once to start the run test mode. The credit display will show [01], opening ball gate. The Service button is then pressed again to close the gate, showing [02] on the 3-digit display.

■ EXIT  The Run Test is exited into Programmable Adjustments Mode by pressing the Test button once.
PROGRAMMABLE ADJUSTMENTS MODE

The Feeding Time has eight programmable adjustments that can be changed in this mode. They are P01 to P08 and their codes and values are displayed alternatively during the adjustment procedure.

Example: Code P01 (Number of Coins Mech 1) is displayed as 001 and its value of 1 as 1 on the 3-digit display.

PROGRAMMABLE ADJUSTMENTS MODE DIAGRAM

PROGRAMMABLE ADJUSTMENTS PROCEDURE

- **ENTER** The Programmable Adjustments Mode can be entered by pressing the Test button once while in the Run Test or by pressing the Test button four times while in Attract mode, PPPP will be displayed on the 3-digit credit display.

- **SELECT** The green Service button is pressed to step through each of the adjustment configurations, starting from the PPPP display, P01 being the first step, continuing through to P08, and then looping again from P01 to P08 until the mode is exited.

- **CHANGE** The Start button is pressed to change the displayed value. The value can only be stepped up by using the Start button, but the value will loop back to its minimum value the next step after its max value.

* NOTE! *

- Certain program adjustments have a fast adjustment feature. By holding the Start button down, the values step through quicker.

- **EXIT** The Programmable Adjustments mode is exited into Audits mode, by pressing the Test button once.
PROGRAMMABLE ADJUSTMENTS QUICK REFERENCE TABLE (V 1.4.3)

<table>
<thead>
<tr>
<th>CODE</th>
<th>PROGRAMMABLE ADJUSTMENTS</th>
<th>OPTIONAL VALUES</th>
<th>DEFAULT SETTINGS</th>
<th>FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>P01</td>
<td>1 – 10</td>
<td>1, 2, 3…10</td>
<td>1</td>
<td>Coin Slot 1 – Coins / Credit</td>
</tr>
<tr>
<td>P02</td>
<td>1 – 10</td>
<td>1, 2, 3…10</td>
<td>1</td>
<td>Coin Slot 1 – Games / Credit</td>
</tr>
<tr>
<td>P03</td>
<td>ON or OFF</td>
<td>ON or OFF</td>
<td>ON</td>
<td>Attract Mode Sound</td>
</tr>
<tr>
<td>P04</td>
<td>20s – 90s</td>
<td>20, 21, 22, …90</td>
<td>45</td>
<td>Game Duration</td>
</tr>
<tr>
<td>P05</td>
<td>5 – 100</td>
<td>5, 6, 7 …100</td>
<td>5</td>
<td>Number of Points / Ticket</td>
</tr>
<tr>
<td>P06</td>
<td>0 – 10</td>
<td>0, 1, 2 …10</td>
<td>4</td>
<td>Minimum Tickets payout</td>
</tr>
<tr>
<td>P07</td>
<td>OFF, P06 – 100</td>
<td>OFF, P06, …100</td>
<td>10</td>
<td>Maximum Tickets payout</td>
</tr>
<tr>
<td>P08</td>
<td>1 – 5</td>
<td>1, 2, 3…5</td>
<td>1</td>
<td>Flashing Target Reposition Time</td>
</tr>
<tr>
<td>P09</td>
<td>OFF – ON</td>
<td>OFF,ON</td>
<td>ON</td>
<td>Ticket Option</td>
</tr>
<tr>
<td>P10</td>
<td>0 – 5s</td>
<td>0,1,2,3…20 s</td>
<td>0</td>
<td>Ball gate time out</td>
</tr>
</tbody>
</table>

PROGRAMMABLE ADJUSTMENTS DETAILED

- **P01 = COIN MECH 1: NUMBER OF COINS PER CREDIT**
  (Default 01) (Adjustable 1 – 10)
  This sets the *number of coins* that need to be inserted into coin mechanism 1, for each credit. It can be set to either of 1, 2, 3… to 10 coins for one credit.

- **P02 = COIN MECH 1: NUMBER of PLAYS PER CREDIT**
  (Default 01) (Adjustable 1 – 10)
  This sets the *number of games* for each credit inserted into coin mechanism 1. It can be set to either of 1, 2, 3… to 10 plays for each credit.

- **P03 = ATTRACT MODE SOUND**
  (Default ON) (Adjustable ON or OFF)
  This adjustment turns the *attract mode sound* ON or OFF. This is the sound and music that the game generates to attract customers when it is not being played.

- **P04 = GAME DURATION**
  (Default 45s) (Adjustable 20s – 90s)
  This variable sets the *number of seconds* the game can be played per play. It is adjustable from 20s to 90s per play.

- **P05 = NUMBER of POINTS PER TICKET**
  (Default 5) (Adjustable 5 – 100)
  This setting sets the *number of points* a player must collect to win ONE ticket. The adjustment values are from 5 to 100.

- **P06 = MINIMUM TICKETS PAYOUT**
  (Default 5) (Adjustable 0 – 10)
  This variable sets the *minimum number of tickets* the machine dispenses per play, regardless to how many points a player has collected. It is adjustable from 0 to 10.
**P07 = MAXIMUM TICKETS PAYOUT**  
(Default 10) (Adjustable OFF, P06 – 100)  
This adjusts the *maximum number of tickets* paid out per play, regardless to how many points a player has collected. The minimum value of this setting is the value of program setting P06. When sets to OFF, the machine will have no maximum value for dispensing tickets and will dispense tickets according to the points a player has collected and program setting P05.

*NOTE!*  
- The maximum number of points a player can collect per play is 999. When that value is reached in a play, the score will stop incrementing.  
- If P06 is set to 0, then the minimum value of P07 is 1.

**P08 = FLASHING TARGET REPOSITION TIME**  
(Default 1) (Adjustable 1 – 5)  
This adjusts *how long a target is flashing* before the flashing moves to another target. The value of 1 is the longest (approx. 3 seconds), while 5 is the fastest (approx. 0.25 seconds). In the last ten seconds of a play, all five targets will flash.

**P09 = TICKET OPTION**  
(Default ON) (Adjustable OFF – ON)  
This adjusts *how the ticket is dispense* the default set to ON this mean machine will able to dispense ticket, when set to OFF machine will not be able to dispense any ticket at all.

**P10 = BALL GATE TIME OUT**  
(Default 0) (Adjustable 0 – 20 s)  
This adjust *how the ball gate time out closest before the end of a game* the default set to 0 this mean machine will close the gate at the end of a game, the value of 1s is the shortest gate closest and the longest is 20 s before the game ends.
AUDITS MODE

The Audits Mode allows the operator to view statistics in all areas of the Game Play. This enables the operator to make calculated adjustments and “Fine Tune” the machine to maximize earning potential. The Audits mode stores bookkeeping of the games processed since the last game audits reset. While in this mode, the game audits can also be reset to zero.

The Feeding Time has fifteen Audits that can be viewed in this mode. They are A01 to A15 and their codes and values are displayed alternatively during the Audit Mode.

**Example:** Code A01 will be displayed as A 1 and a value of 421 as 4 2 1 on the 3-digit display.
Or it will display large values like 21589 as 2 1 5 8 9 on the 3-digit display.

AUDITS MODE DIAGRAM

**PROGRAMMABLE ADJUSTMENTS MODE**

To step from A01 to A15
Press and hold START button for 5 seconds to reset All Audits

* NOTE! *
- For Audit values that are greater than 4 digits the audits” values will be displayed in two steps.
- The first number, which is displayed as 2 1 5 8 9, has leading dash symbols
- The second value is displayed as 1 5 8 9, which has no dash symbols.
- In this example the final value is 21,589.
AUDIT PROCEDURE

**ENTER**  The Audits mode is entered from Programmable Adjustments mode by pressing the Test button once or from Attract mode by pressing the Test button five times. [A][A][A] will be displayed on the 3-digit display.

**SELECT**  The green Service button is pressed for advancing each step through the set of audits configurations, starting from the [A][A][A] display, A01 being the first step, continuing through to A15, and then looping again from A01 to A15 until the mode is exited.

**RESET**  The entire set of user audits can be reset during any of the audit configurations, by holding the Start button for longer than 5 seconds. The displays will be cleared while still holding the button pressed and will return to the same audit step after releasing the button. The value of all audits will be reset to “00 000”.

**EXIT**  The Audits mode is exited into Game History mode, by pressing the Test button once.

*NOTE!*  
- **ALL** Audits will **STOP INCREMENTING** when the “Total Number of Games Played”, audit A01, reaches 60,000.
- To restart the audits they must be reset to 00 000 by holding The Start button for longer than 5 seconds while in audits mode.
AUDITS QUICK REFERENCE TABLE

<table>
<thead>
<tr>
<th>CODE</th>
<th>DISPLAY</th>
<th>AUDIT FUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A01</td>
<td>A - 1</td>
<td>Total Number of Games Played</td>
</tr>
<tr>
<td>A02</td>
<td>A - 2</td>
<td>Total Coins in Coin Mechanism 1</td>
</tr>
<tr>
<td>A03</td>
<td>A - 3</td>
<td>Total Number of Service Credits</td>
</tr>
<tr>
<td>A04</td>
<td>A - 4</td>
<td>Total Number of Balls Exit Through Target 1 (Flashing)</td>
</tr>
<tr>
<td>A05</td>
<td>A - 5</td>
<td>Total Number of Balls Exit Through Target 1 (Not Flashing)</td>
</tr>
<tr>
<td>A06</td>
<td>A - 6</td>
<td>Total Number of Balls Exit Through Target 2 (Flashing)</td>
</tr>
<tr>
<td>A07</td>
<td>A - 7</td>
<td>Total Number of Balls Exit Through Target 2 (Not Flashing)</td>
</tr>
<tr>
<td>A08</td>
<td>A - 8</td>
<td>Total Number of Balls Exit Through Target 3 (Flashing)</td>
</tr>
<tr>
<td>A09</td>
<td>A - 9</td>
<td>Total Number of Balls Exit Through Target 3 (Not Flashing)</td>
</tr>
<tr>
<td>A10</td>
<td>A10</td>
<td>Total Number of Balls Exit Through Target 4 (Flashing)</td>
</tr>
<tr>
<td>A11</td>
<td>A11</td>
<td>Total Number of Balls Exit Through Target 4 (Not Flashing)</td>
</tr>
<tr>
<td>A12</td>
<td>A12</td>
<td>Total Number of Balls Exit Through Target 5 (Flashing)</td>
</tr>
<tr>
<td>A13</td>
<td>A13</td>
<td>Total Number of Balls Exit Through Target 5 (Not Flashing)</td>
</tr>
<tr>
<td>A14</td>
<td>A14</td>
<td>Total Number of Ball Gate Errors (Err4)</td>
</tr>
<tr>
<td>A15</td>
<td>A15</td>
<td>Total Number of Target Sensor Errors (Err5)</td>
</tr>
</tbody>
</table>
AUDITS DETAILED

- **A01 = TOTAL NUMBER OF GAMES PLAYED**
  This Audit displays the *total number of Games Played* since the audits were last cleared.

  * NOTE! *
  - **ALL** Audits will **STOP INCREMENTING** when the “Total Number of Games Played”, audit A01, reaches 60,000.
  - To restart the audits they must be reset to 00 000 by holding The Start button for longer than 5 seconds while in audits mode.

- **A02 = TOTAL COINS IN COIN MECHANISM 1**
  This Audit displays the *total number of coins* inserted into coin mechanism 1 since the audits were last cleared.

- **A03 = TOTAL NUMBER OF SERVICE CREDITS**
  This Audit displays the *total number of Service Credits* since the audits were last cleared. This records the number of credits given by pressing the Service Button on the service panel.

- **A04 = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 1 (FLASHING)**
  This Audit displays the *total number of exiting balls passed through target 1* as the target flashed.

- **A05 = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 1 (NOT FLASHING)**
  This Audit displays the *total number of exiting balls passed through target 1* when the target is not flashing.

- **A06 = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 2 (FLASHING)**
  This Audit displays the *total number of exiting balls passed through target 2* as the target flashed.

- **A07 = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 2 (NOT FLASHING)**
  This Audit displays the *total number of exiting balls passed through target 2* when the target is not flashing.
■ **A08** = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 3 (FLASHING)

This Audit displays the *total number of exiting balls passed through target 3* as the target flashed.

■ **A09** = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 3 (NOT FLASHING)

This Audit displays the *total number of exiting balls passed through target 3* when the target is not flashing.

■ **A10** = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 4 (FLASHING)

This Audit displays the *total number of exiting balls passed through target 4* as the target flashed.

■ **A11** = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 4 (NOT FLASHING)

This Audit displays the *total number of exiting balls passed through target 4* when the target is not flashing.

■ **A12** = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 5 (FLASHING)

This Audit displays the *total number of exiting balls passed through target 5* as the target flashed.

■ **A13** = TOTAL NUMBER OF BALLS EXIT THROUGH TARGET 5 (NOT FLASHING)

This Audit displays the *total number of exiting balls passed through target 5* when the target is not flashing.

■ **A14** = TOTAL NUMBER OF BALL GATE ERRORS (ERR4)

This Audit displays the *total number of ball gate errors (ERR4)* occurred since the audits were last cleared.

■ **A15** = TOTAL NUMBER OF TARGET SENSOR ERRORS (ERR5)

This Audit displays the *total number of target sensor errors (ERR5)* occurred since the audits were last cleared.

---

* NOTE! *

LAI Games Customer Support may request from the operator the values of these Manufacturers audits, to help with any service issues.
GAME HISTORY MODE

By using the Game History Mode the operator can view the results of the last five games played. This enables the operator to verify player’s win results.

Example: The diagram below shows the game history for the very last game and 5th last game played. H1P displays the points collected by player for the very last game played. H5t shows the number of tickets paid out for the 5th last game played.

GAME HISTORY MODE DIAGRAM

* NOTE! *
- Score Histories will be erased if the game is switched off then on. Empty score histories show as - - - on the 3-digit display
GAME HISTORY PROCEDURE

**ENTER**  The Game History mode is entered from Audits mode by pressing the Test button once or from Attract mode by pressing the Test button six times. $H1H2H3$ will be displayed on the 3-digit display.

**SELECT**  The green Service button is pressed for advancing each step through the set of Game Histories, starting from the $H1H2H3$ display, H1P being the first step, continuing through to H5t, and then looping again from H1P to H5t until the mode is exited.

**EXIT**  The Game History mode is exited into Game Attract mode, by pressing the Test button once.

### GAME HISTORY QUICK REFERENCE TABLE

<table>
<thead>
<tr>
<th>CODE</th>
<th>DISPLAY</th>
<th>HISTORY RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>H1P</td>
<td>$H1P$</td>
<td>Number of Points for Very Last Game Played</td>
</tr>
<tr>
<td>H1t</td>
<td>$H1t$</td>
<td>Number of Tickets for Very Last Game Played</td>
</tr>
<tr>
<td>H2P</td>
<td>$H2P$</td>
<td>Number of Points for 2nd Last Game Played</td>
</tr>
<tr>
<td>H2t</td>
<td>$H2t$</td>
<td>Number of Tickets for 2nd Last Game Played</td>
</tr>
<tr>
<td>H3P</td>
<td>$H3P$</td>
<td>Number of Points for 3rd Last Game Played</td>
</tr>
<tr>
<td>H3t</td>
<td>$H3t$</td>
<td>Number of Tickets for 3rd Last Game Played</td>
</tr>
<tr>
<td>H4P</td>
<td>$H4P$</td>
<td>Number of Points for 4th Last Game Played</td>
</tr>
<tr>
<td>H4t</td>
<td>$H4t$</td>
<td>Number of Tickets for 4th Last Game Played</td>
</tr>
<tr>
<td>H5P</td>
<td>$H5P$</td>
<td>Number of Points for 5th Last Game Played</td>
</tr>
<tr>
<td>H5t</td>
<td>$H5t$</td>
<td>Number of Tickets for 5th Last Game Played</td>
</tr>
</tbody>
</table>
If the Game microprocessor detects any problems with the operation of the game, an Error will be displayed on the 3-digit display and the machine will play a voice message. “Please Call the Attendant”. Some error Messages will only be displayed when test mode is entered. Errors are displayed on the displays as [ErrX], where „X“ is the error number, listed as follows:

### ERROR CODE QUICK REFERENCE TABLE

<table>
<thead>
<tr>
<th>CODE</th>
<th>ERROR DESCRIPTION</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Err1</td>
<td>TICKET DISPENSE ERROR</td>
<td>Clear ticket dispenser jam or replenish tickets. After this, push Test button once to clear error.</td>
</tr>
<tr>
<td>Err2</td>
<td>COIN INPUT ERROR</td>
<td>Check coin switches for coin jam and clear the jam. Use the Switch Test mode to check coin switches. Adjust, and/or replace if necessary.</td>
</tr>
<tr>
<td>Err3</td>
<td>EEPROM ERROR</td>
<td>The main MCU is getting errors reading the EEPROM (24C16 IC on MCU).</td>
</tr>
<tr>
<td>Err4</td>
<td>BALL GATE ERROR</td>
<td>Check ball gate switch for jam and clear the jam. Use Switch Test to check gate switch. Press Test button to clear the error and close the gate.</td>
</tr>
<tr>
<td>Err5</td>
<td>TARGET SENSOR BLOCKED</td>
<td>Clear Blockage from between target sensors or test sensor using Switch Test.</td>
</tr>
</tbody>
</table>
TROUBLESHOOTING GAME ERRORS

**CLEARING GAME ERRORS**

Game errors can be cleared, by pushing the test button ONCE. The game will try and check if the error is fixed. If the reason for the error is fixed, the game will continue as normal. If the error is not fixed, the error will remain on the display.

**Err1 – TICKET ERROR**

This error usually occurs if the game has run out of tickets or there is a ticket/capsule jam. A less common reason is if the game PCB tries to dispense tickets/capsules but doesn’t get a notch pulse for approximately three seconds. Use the Switch Test and test the notch pulse by passing a ticket in and out of the notch sensor or manually activating the micro-switch on the capsule dispenser, an active notch will be display as C1. If the game was out of tickets, replace the tickets, clear the ticket/capsule jam and then push the test button once to clear the error. The game will then payout any owed tickets/capsules.

**Err2 – COIN INPUT ERROR**

This error occurs if one of the coin switches is closed for more than 5 seconds. The problem can be a coin stuck in the coin switch path or the coin switch is out of adjustment or faulty. Enter Switch Test mode to check the coin mechanisms.

**Err3 – EEPROM ERROR**

This Error is only displayed in test mode and means that the CPU cannot read the EEPROM, or is receiving errors during communication with the EEPROM (The 24C16 IC on the main MCU PCB). This could cause problems with the game audits and program settings. The first thing to do is trying to switch ON and OFF the machine in at least 2 cycles, if message still appear than replace the EEPROM IC Atmel 24C16 on the CPU PCB with the new EEPROM. If still Error massage, this could be a problems with the game audits and program. If this error occurs, send your main MCU PCB to the nearest authorized LAI games dealer for repair.

**Err4 – BALL GATE ERROR**

This error occurs if the ball gate switch is not properly closed after a game is played. Enter Switch Test mode to check the ball gate switch. If C5 is displayed, then the switch is not closed. The problem can be something obstructing the gate/gate switch from closing. Check for ball gate jam and clear the jam.

**Err5 – TARGET SENSOR BLOCKED**

This error usually occurs if the target sensor is blocked or a ball is jammed in the ball exit, blocking the infrared beam of the target sensor for longer than 3 seconds. The sensor can be tested using the switch test. If the sensor is blocked C6, C7, C8, C9, or C10 will be displayed in this test (depends on the target). Clear whatever is blocking the sensor and the error will clear itself. If you cannot find anything blocking the sensor, there could be faulty infrared sensors. The sensor PCB’s should be returned to your nearest LAI Games distributor for repair.
**FUSE INFORMATION**

* WARNING! *

* Always turn OFF Mains power and unplugged the game, before replacing any fuses. *

- **MAIN AC SUPPLY FUSE (1 x 6 AMP FAST BLOW, M205 TYPE)**
  This fuse is for the main AC supply and is situated in the IEC mains input socket.

- **MCU POWER FUSE (1 x 1.5 AMP FAST BLOW, M205 TYPE)**
  This fuse is for the power supply to the MCU PCB.

- **MCU CONTROL FUSES (2 x 5 AMP FAST BLOW, M205 TYPE)**
  These fuses are for the DC transistor drivers on the MCU PCB.

- **DOWN LIGHT FUSES (2 x 5 AMP FAST BLOW, 3AG TYPE)**
  These fuses are for the two 12VAC 20W Down Light Lamps.

- **AC DRIVER FUSES (2 x 5 AMP FAST BLOW, M205 TYPE)**
  These fuses are for target, double points, and time lamps.

* NOTE! *

* The power cord must be removed before the fuse can be accessed. *

* CAUTION! *

* Do Not use any fuse that does not meet the specified rating. *

**FUSE LOCATION DIAGRAM**

*All fuses are located in front cabinet*
SECTION A: SERVICE INSTRUCTIONS

BE SURE TO READ THE FOLLOWING
Carefully before servicing this machine
PARTS LOCATION DIAGRAM

As viewed from front

- Cabinet Header
- 3-Digit Display
- Upper Ball Targets
- Lower Ball Targets
- Time Indicator
- Speakers (2 units)
- Ball Through
- Sound CPU PCB
- Main MCU PCB
- Ticket Holder
- Ticket Mechanism
- Ticket Door
- Playfield Display Lamps
- Upper & Lower Playfields
- Ball Gate (Inside)
- Start Button
- Power Inlet (IEC) (Access is from behind)
- Coin Mechanism
- Coin Door
- Service Bracket/Cash Box Housing
- 16 Channel AC Driver PCB
- Amplifier PCB
- Downlight Transformer
- +12VDC Power Supply

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PARTS DESCRIPTION

- **COIN MECHANISM**
  The coin mechanism is located inside the coin door located to the right on the front of the machine.

- **CASH BOX**
  The cash box is located inside the coin door. Access is from the front of the machine.

- **TICKET MECHANISM**
  The ticket mechanism is located inside the ticket door located to the left on the front of the machine.

- **SPEAKERS**
  Two speakers are located to the front of the cabinet inside the ball receiving through. Access is through the ticket and coin doors.

- **GAME CONTROLs**
  Located in the Right side of the front cabinet, when facing the machine. The control panel can be accessed through the coin door.

- **START BUTTON**: The Start button is the large red round illuminated button located at the right-hand side of the control panel. This button is used to start a game and for test and program adjustments.

- **SERVICE CONTROLs**
  Located on the service panel mounted on top of the cash box and accessed through the coin door.

  1. **SERVICE BUTTON**: Used to input credits to the game without activating the coin counter, and to perform test procedures in combination with the test button.
  2. **TEST BUTTON**: Used to perform the test mode, in combination with the Service button.
  3. **VOLUME KNOB**: Used to adjust the speaker’s sound
- **POWER CORD**
  The power cord is a standard IEC power cord (as used on computers) that is plugged in to the power inlet socket at the rear of the machine. The power cord can be removed for transport.

- **POWER INLET**
  The power inlet is located at the rear of the machine on the left-hand side as viewed from the rear. It is a standard IEC inlet socket.

- **MAINS SWITCH**
  The mains switch is located on the power inlet assembly along with the mains fuse, and IEC inlet socket.

- **FUSES**
  For locations of all fuses refer to Fuses and Fuse location of this manual.

  * **WARNING!** *
  *Always* turn OFF Mains power and unplugged the game, before replacing any fuses
  *Always* use the correct rated fuse. Refer to for fuse information.

- **7-SEG DISPLAY**
  There is a 3-digit display located on the playfield. Access is through the back of the cabinet.

- **PCB’s**
  For location of all game PCB’s, refer to the Parts Location diagram page of this manual.

- **POWER SUPPLY**
  The power supply is located at the front of the cabinet and is accessed from the front door. It is a 12V 13A switching power supply.

- **DOWN LIGHT TRANSFORMER**
  The down light transformer is located at the front of the cabinet and is accessed from the front door. It is 2 x 12VAC 5A supply output.

- **TARGET SENSORS**
  All five target sensors are located on the playfield. Two target sensors are located on the underside of the upper playfield. The other three are located under the lower playfield.
LAMPS

* WARNING! *

Always turn OFF Mains power and unplug the game, before replacing any lamps.

Always allow time for cooling as Lamps that have been active for a time may still be too hot to touch.

- **COIN DOOR LAMPS**
  The coin door lamps all are 12V/DC GE194 or equivalent and can be accessed through the coin door.

- **BUTTON LAMPS**
  The button lamp is 12V/DC GE194 or equivalent and can be accessed through the coin door.

- **TARGET LAMPS**
  The target lamps are all bayonet 12VR10W. Each target has two target lamps. For target lamps in the upper playfield, access is from the underside of the playfield. Target lamps in the lower playfield are accessed by the removing of the lower playfield.

- **TIME INDICATOR LAMPS**
  The time indicator lamps are all 12V/DC GE906 and can be accessed from the playfield.

- **PLAYFIELD DISPLAY LAMPS**
  There is one standard F18T8 18W fluorescent tube for the playfield display. Access is from the top of the machine.

* CAUTION! *

Always replace the lamps with the same or equivalent size, wattage and voltage.
MAINTENANCE

CLEANING AND CHECK UP

- **EXTERIOR**
  Regularly dust and clean the external cabinet areas as required, using a soft water-damp cloth and mild soap. Check for blown bulbs and replace as required.

  Any scratches or marks in the fiberglass or acrylic can be buffed out using car polish or cut and polish.

  * CAUTION! *
  * Do not * use solvents on the panels as it may affect the artwork.

- **INTERIOR**
  Regularly dust and vacuum the interior of the cabinet, taking care to remove any objects that may have fallen on the PCBs. Check and tighten all fixing hardware and fasteners as required.

  * WARNING! *
  * Always * turn OFF Mains power and unplugged the game, before cleaning the interior of the machine.

  * Always * after cleaning the cabinet interior, check all harness connectors and restore all loose or interrupted connections.

  Regularly check that all the Display and Button Lamps are operating through the Sounds, Lamps and Display Test. Replace any globes that are not operational.
SECTION B: TECHNICAL DETAILS

It is advised that anybody using SECTION B for repairing or modifying any of the components of the game should be a qualified technician, having at least basic knowledge of digital components, integrate circuits and electricity.
MAINS VOLTAGE ADJUSTMENT

- **POWER SUPPLY**
  The Switch Mode Power Supply has a switch to set the mains voltage range. It is located at the rear of the game cabinet, and is accessed via the back door. Use a thin blade screwdriver to move the selector switch to the desired mains voltage (See Diagram Below)

- **TRANSFORMER CONNECTORS**
  Locate the machine transformer(s) in the base of the cabinet. If unsure of the location of the transformer(s), refer to Parts location diagram on page 36 of this manual. Change the position of the “ACTIVE” or “HOT WIRE” input, (marked brown on the diagram), to the position for the desired mains voltage. (See Diagram Below)

### 6 WAY CONNECTOR PINOUT

<table>
<thead>
<tr>
<th>PIN</th>
<th>FUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>240VAC</td>
</tr>
<tr>
<td>2</td>
<td>220VAC</td>
</tr>
<tr>
<td>3</td>
<td>120VAC</td>
</tr>
<tr>
<td>4</td>
<td>110VAC</td>
</tr>
<tr>
<td>5</td>
<td>0VAV (NEUTRAL)</td>
</tr>
<tr>
<td>6</td>
<td>EARTH</td>
</tr>
</tbody>
</table>

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"Quick Release" Ticket Dispenser Manual

The "Quick Release" Ticket Dispenser
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- Bottom metal ticket guide
- Foolproof braking system
- Optical sensor dust cover

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“Quick Release” Ticket Dispenser

Features

All Models

1. Removable top metal ticket guide
2. Bottom metal ticket guide
3. Ticket advance switch
4. Braking system
5. Brake bracket
6. Optical sensor w/dust cover
7. Ticket stop adjustment
8. Roller tension spring
9. Locating spring
10. “Quick Release” Face Plate
11. Validation rollers emboss tickets

Deltronic Labs, Inc.

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Ticket Dispenser Assembly

Details of Parts

<table>
<thead>
<tr>
<th>P/N</th>
<th>Qty.</th>
<th>Deltronic Labs P/N</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>11</td>
<td>1</td>
<td>SHIFT-ILR/LR/10D/1</td>
<td>CL ROLLER SHAFT</td>
</tr>
<tr>
<td>12</td>
<td>1</td>
<td>RM-FP/FRT/10D/1</td>
<td>MOTOR PIVOT SHAFT</td>
</tr>
<tr>
<td>13</td>
<td>1</td>
<td>SPAC-FPB/3/4/40D/1</td>
<td>PIVOT BRACKET SPAC</td>
</tr>
<tr>
<td>14</td>
<td>1</td>
<td>RM-3P/2/2/2/2</td>
<td>SPACER BLOCK</td>
</tr>
<tr>
<td>15</td>
<td>2</td>
<td>RM-RIL/RTO/0/2</td>
<td>払い Roller</td>
</tr>
<tr>
<td>16</td>
<td>1</td>
<td>RM-FRL/RTO/1/1</td>
<td>DRIVE ROLLER</td>
</tr>
<tr>
<td>17</td>
<td>2</td>
<td>SPRG-TNS/1/0/2</td>
<td>TENSION SPRING</td>
</tr>
<tr>
<td>18</td>
<td>2</td>
<td>RM-BKT/1/1/1</td>
<td>MTR PIVOT SET</td>
</tr>
<tr>
<td>19</td>
<td>1</td>
<td>RM-ANL/P/T/0/2</td>
<td>FRONT PANEL</td>
</tr>
<tr>
<td>20</td>
<td>1</td>
<td>RM-WH/B/P/2/2</td>
<td>BRAKE WHEEL</td>
</tr>
<tr>
<td>21</td>
<td>1</td>
<td>SPRG-LOC/1/2</td>
<td>LOCATING SPRING</td>
</tr>
<tr>
<td>22</td>
<td>1</td>
<td>RM-BKT/1/2/0/2</td>
<td>BRAKE BRACKET</td>
</tr>
<tr>
<td>23</td>
<td>1</td>
<td>RM-BKT/2/0/2/2</td>
<td>URETHANE BRAKE</td>
</tr>
<tr>
<td>24</td>
<td>1</td>
<td>PEBD-1/2/1/0</td>
<td>PCB BOARD</td>
</tr>
<tr>
<td>25</td>
<td>1</td>
<td>RM-MOT/R/1/0</td>
<td>MOTOR</td>
</tr>
<tr>
<td>26</td>
<td>2</td>
<td>RM-P/1/2/2</td>
<td>FRAME PLATE</td>
</tr>
<tr>
<td>27</td>
<td>1</td>
<td>RNC-CON-N/0/1/2</td>
<td>2-PIN FEMALE CONN.</td>
</tr>
<tr>
<td>28</td>
<td>4</td>
<td>BRNG-P32/2/1/2/2</td>
<td>BUSHING</td>
</tr>
<tr>
<td>29</td>
<td>1</td>
<td>SPRG-FPB/1/0/2/2</td>
<td>PIVOT SPACER SPACER</td>
</tr>
<tr>
<td>30</td>
<td>1</td>
<td>SPAC-HX/1/1/1</td>
<td>HEX SPACER 1-1/4&quot;</td>
</tr>
<tr>
<td>31</td>
<td>1</td>
<td>RM-1/2/1/2/1</td>
<td>INFO 50V</td>
</tr>
<tr>
<td>32</td>
<td>1</td>
<td>SPAC-HX/1/1/1</td>
<td>SPAC OF 1/4&quot;</td>
</tr>
<tr>
<td>33</td>
<td>1</td>
<td>GUID-DBT/0/0/0/0/0</td>
<td>LOWER GUID MET.</td>
</tr>
<tr>
<td>34</td>
<td>4</td>
<td>RING-23/2/2/2/2</td>
<td>RETAINING RING</td>
</tr>
<tr>
<td>35</td>
<td>1</td>
<td>GUID-TO/0/0/0/0/0</td>
<td>TOP GUIDE METAL</td>
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<td>PUL-F/0/2/2/2/2/1</td>
<td>** SPACER WASHER</td>
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<tr>
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<td>SPRG-FR/O/1/2/2</td>
<td>SPRING FRONT-PLATE</td>
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<td>38</td>
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<td>RM-P/1/2/2/2</td>
<td>PNSN FRONT</td>
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<tr>
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<td>CVST COVER</td>
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<td>1</td>
<td>CONC-N/0/0/0/0/0/0</td>
<td>4 WIRE WIRE WIRE</td>
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<td>RML-LET-0/0/0</td>
<td>LABEL ALUMINUM</td>
</tr>
<tr>
<td>43</td>
<td>1</td>
<td>WIRE-RED/0/0/0/0/0/M</td>
<td>MOTOR</td>
</tr>
<tr>
<td>44</td>
<td>2</td>
<td>SPRG-SPAC/1/0/0/0/0/0</td>
<td>SPACER 1/4&quot; HEX.</td>
</tr>
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</table>

* Order by Model #
*** Note: P/N #36 replaces .322 and .308 spacer washers.
**** Note: P/N #44 replaces large spacer bush.
Operator's and Assembly Manual – Feeding Time

Control Board

Rev. 8

DL-1275 with 12V meter output

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Control Board
Models DL-4-S-S DL-4-P-S

Model #DL-4-S-S, SW Input
Model #DL-4-P-S, Logic Input.

Note: With logic input components and dotted lines are omitted and Z1 is jumpered to Z2.

Note: Enable pulse may be positive or negative by having jumper on TM-4 in proper place.

Note: On PCB TM-4, Rev. 1 & 2, Q1 and Q2 transistors are D40K1 or equivalent.

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(b) To and from Transport and freight costs are not covered by the warranty.
(c) Warranty is not transferable with the sale of a machine from one owner to another.